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SUMMARY

PROFESSIONAL EXPERIENCE

GENERAL ATOMICS AERONAUTICAL, San Diego, CA

2008-2010

Manufacturing Planner III

Top Aerospace Defense Manufacturer of Predator A, Predator B and Sky Warrior Unmanned Aerial Vehicles (UAV's) for the US Military and Allies and Homeland Security Markets Worldwide as part of the largest business in the UAV industry in the world. Duties included culture change agent for Production and Capacity Planning the Machine Shop to support the worldwide business including spares, production planning, work center capacity planning and work order releasing at the component levels for assembly and machine shop production and prototypes, customer service and dependent demand follow ups, production and purchasing expediting, processing engineering changes and NCR's, inventory control and working with sales, engineering, tooling and ops. planning, materials analysts, QA, raw material purchasing and shop supervision to achieve on time delivery. Helped organization achieve record 2008, 2009 and 2010 results for throughput and sales during explosive growth of this top secret business and multi-plant environment all over the SW United States. Networks MTO Manugistics ERP software is in use for this organization. Reason for leaving: Resignation.

SHUR-LOK COMPANY, SPS FASTENER DIVISION, A PCC COMPANY, Irvine, CA

2007-2008

Production Control Planner

Shur-Lok manufactures Aerospace Fasteners for Commercial and Defense Markets Worldwide as part of the 2nd. largest business in this industry, SPS Fastener Division. Duties included culture change agent for Planning and Master Scheduling the Barrel Nut, Expandable Diameter Fasteners and also for the Locknut Product Line in this 1 plant organization. Responsible for master scheduling, production planning and work order releasing at the parent and component levels for assembly and fabrication, customer service follow ups, production expediting, inventory control and working with sales, engineering, estimating, purchasing and shop supervision to achieve on time delivery. Helped organization achieve record Q1, Q2, Q3 and Q4 results for FY08 for profit and sales during explosive growth of this business. MAPICS ERP software is in use for this organization. Reason for leaving: Recruited by General Atomics for the Predator Production Increase.

ALCOA FASTENING SYSTEMS (AFS), Fullerton, CA

2006-2007

Planner II

AFS manufactures Aerospace Fasteners for Commercial and Defense Markets Worldwide as part of the largest business in this industry. Duties included culture change agent for Planning and Master Scheduling the Largest product line for Sheet Metal in Fullerton and the Acuna Mexico production transition. Responsible for master scheduling, production planning and work order releasing at the parent and component levels, customer service follow ups, production expediting, inventory control and working with sales, engineering, estimating, purchasing and shop supervision to achieve on time delivery. Helped organization achieve record October, November, Dec. results for 2006, and Jan. 2007 with the Sheet metal line for profit and sales during explosive growth of this business. Syteline ERP software with Oracle for Purchasing is in use for this organization. Reason for leaving: Recruited by their top competitor SPS Fasteners.

BELL HELICOPTER**A TEXTRON COMPANY, AMARILLO ASSEMBLY CENTER, Amarillo, TX****2005-2006****Senior Manufacturing Resource Analyst**

Top Aerospace Defense Manufacturer of V22 Tiltrotor Aircraft and H1 Helicopters for the US Military. Duties included primary and structures assembly planning for 30 plus days out to identify and resolve shortage issues with the centers of excellence corporate wide with Procurement, Drive Systems, Advanced Composites Center, RSAC and Sub Assembly for this growing Final Assembly Center. The assemble to order environment planning and scheduling was accomplished by using I2 Factory Planner Release 6.0.3 until October 05 and then Release 6.1.3 currently used in combination with Excel spreadsheet applications and the corporate legacy ERP package IMS. As part of the Resource Planning Team we achieved full rate production approval for the Bell-Boeing V22 Osprey 9/05 and zero jig locks during a measurement period from 9/05 to 12/05 when I was part of the V22 Resource Planning Team until 12/05 by helping the program to deliver 19 Aircrafts in 2005. Starting on 1/06 I joined the H1 Resource Planning Team and helped to continuously improve the dates to support the load to allow for the Defense Acquisition Board to pass a test to continue LRIP production on May 06. Standard hours backlog was eliminated from 1/06 to present for the H1 Program for an excellent team accomplishment. I worked closely with Manufacturing, Dispatch Management and Item Dispatchers, QC, Program Management, PCA's, MRP Configuration Control, Master Scheduling, Purchasing, Warehousing, Bell Management and Operations to perform at a high level in this very complex and challenging worldwide supply chain operation and final assembly and flight facility. One of the leaders and torchbearers of change in this operation. Reason for leaving: Mass layoff corporate wide due to staff and cost reductions and outsourcing for the H1 Program.

AC COIN AND SLOT SERVICE COMPANY, Las Vegas, NV**2004-2005****Materials Analyst**

AC Coin manufactures and services top boxes and related products in the slot machine manufacturing industry and is a business partner to IGT the world's largest slot machine manufacturer. Duties included culture change agent for Materials Management and special Forecasting and ERP projects using the Navision ERP software in the New Jersey corporate offices until 1/05. Duties in Las Vegas included material planning, production and purchasing expediting, inventory control and sales order planning at their manufacturing facility in Las Vegas. Reason for leaving: not a fit for this non-MRP environment organization and high turnover due to cost reductions and a plant shutdown.

MOTOROLA, PCS DIVISION, Harvard, IL**2000-2002****Distribution Scheduling Analyst**

Top manufacturer and distributor of Cellular CDMA, TDMA, Mobile and GSM technology phones and accessories. Duties included final assembly cell phone master scheduling of the 24 hours/seven days a week Distribution Operation. The assemble to order distribution environment scheduling was accomplished by using I2 Rhythm Factory Planner Release 4.3.1 in combination with Excel spreadsheet applications and the corporate home grown order administration package. Oracle ERP is also in use corporate wide. As part of the Distribution Operations team we achieved a 32% increase in service levels from May 2000 through Mar. 2001 from 62% to 94% for SSD or Scheduled Ship Date attainment. We also achieved 100% delivery performance for AT & T in December 2000 and received their top supplier award. Record throughput was also achieved in Sept., Oct. and Dec. of 2000 from Distribution Operations. Worked closely with Manufacturing, Manufacturing Scheduling, QC, Outsource Scheduling, Order Administration, Marketing Channel Management, Master Scheduling, Purchasing, Distribution Planning, PCS Management and Ticket Room Operations to perform at a high level in this very complex and challenging worldwide supply chain operation. One of the leaders and torchbearers of change in this operation. Reason for leaving: Plant shutdown.

MANUFACTURING MANAGEMENT ASSOCIATES, Oak Brook, IL**1999-2000****Consultant-Affiliate Manufacturing Software Consultant**

Sub-contractor for a local company helping to implement the JBA ERP package for Product Data Management, Periodic Physical Inventory and Shop Floor Control in one of their divisions. I wrote all procedures and training materials and trained a whole division at this world-class leader in the metal stamping industry. I also assisted the President of MMA by performing Marketing and Sales for new business out of the corporate offices in Oak Brook. Reason for leaving: Professionally recruited to Motorola.

SOLO CUP COMPANY, Highland Park, IL

1995-1999

Production Planning Analyst/Master Scheduler

Duties included master scheduling, production and capacity planning, and detail scheduling a large plastics plant which manufactures cups, lids and related products for consumer and institutional markets. Increased service levels from 90 to 99% for three straight years for the Urbana plastics plant for the company standard of performance. This performance led to Solo receiving the prestigious Wal-Mart supplier award in Oct. 98. Helped to implement the pilot for CPP with the Manugistics software for production planning. Computer systems consist of a WAN PC environment using client servers during a conversion from COPICS to the QAD MRP II software MFG/PRO. Solo implemented Manugistics for forecasting, DRP, CPP, and AMS. PeopleSoft was also implemented for purchasing. Reason for leaving: Started my own consulting business.

IMC HOLDINGS, INC., Grayslake, IL

1994-1995

Production Planner/Buyer

Duties included master scheduling, planning and buying over 5,000 SKU's in a make/assemble to stock manufacturing/distribution environment. Computer systems consisted of a home grown reorder point system during a conversion to the JDE MRP II software package. Decreased backorders by 70% for responsible product lines in the lift truck aftermarket parts industry. Decreased the backorder levels for the MHS and EV Controls plants from over \$100,000 to approx. \$8,000 during my tenure. Reason for leaving: Professionally recruited by Solo Cup via APICS.

DIEBEL MANUFACTURING COMPANY, Morton Grove, IL

1992-1994

Production Planner/Scheduler

Duties included planning and scheduling primary machining, assembly, secondary, and outside service operations. Changed corporate culture while helping company attain ISO 9002 quality certification. Increased customer service levels from 60% to 80%. Decreased the backorder levels from \$20,000 to the record level of 0 backorders during my tenure. The environment was a weekly regenerative MRP II system using the Job Trak software package. Reason for leaving: Professionally recruited and the company's financial performance.

FEL-PRO INCORPORATED, Skokie, IL

1988-1990

Production Scheduler/Planner

World's largest manufacturer of gaskets and engine sealants for automobile and truck engines. Duties included planning and scheduling two major valve cover gasket lines. Service levels were increased from 90% to a consistent 99% level during my tenure as the planner for Cork rubber and the Felcoprene rubber product lines or approx. 1/2 of the Rubber division. The environment was a weekly regenerative MRP II system using the ASI software package. Changed corporate culture and implemented JIT manufacturing. The leader and torchbearer of change for the JIT pilot team for the two lines I planned. Reason for leaving: Professionally recruited to a better opportunity.

EDUCATION

BS, Business Management, Production and Operations Mgt. Specialty, *Arizona State University*, Tempe, AZ

PROFESSIONAL DEVELOPMENT

APICS-Chicago Chapter, 1985-2001; Racine/Kenosha Chapter, 2002-2003; Las Vegas Chapter, 2003-2005; Lubbock Chapter, 2005-2006. Orange County Chapter 2006-2008. San Diego Chapter 2008-Present.

Certified as a CPIM since May 1989 and Re-certified, 2003.

Completed the APICS ERP Project Implementation Course in 1990 and the Strategic Management of Resources Course, 2003 and the Back to Basics Course March 2010.